DART

Dart Hawkesbury 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200

#### **Purchasing Receipts**

PO No	Supplier	Line Item No	Rei	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging
0039923	TWM001- VU	1	1	Net 30		2024T3 Tubing 1"" OD x 0.65" Thick receive ft AS PER MATERIAL 2024-T3 ROUND TUBING, MAT'L SPEC'S AMS-QQ-A-250/4				204	5/28/2018	204		S073727 V	Stock	5/23/2018	\$ 7.50 / ft	
		2				6061-T6 Round Tube .750 X .125W: MATERIAL: 6061- T6./T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 40 82 OR AMS 4083 OR ASTM B240 OR ASTM B241 receive ff				12		12		\$073728	Stock	5/23/2018	\$ 9.20 / ਜੋ	
									Total:	216		216						

Plex 5/23/2018 2:11 PM Dart Dubois Pascal



Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

### **PURCHASE ORDER** PO039923

MAY 1 6 2018

Tel (613) 632-5200

Supplier:

Ship To:

TWM001-VU TW Metals

PO Box 933014

Altanta, GA 31193-3014 USA

Phone: 585 768 5600 Fax: 585 768 5601

1270 Aberdeen Street

Hawkesbury

K6A 1K7 Canada Phone: 613-632-5200 PO No:

PO039923

PO Date:

5/16/18

Due Date:

5/25/18

Purchase Order Revision:

**Revision Date:** 

Ship-To Contact:

Phone:

Via:

Ground Net 30

Pymt Terms: Freight Terms:

**Special Comments:** 

Line Item		Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	M2024T3T1,000W.065		2024T3 Tubing 1" OD x 0.65" Thick receive ft AS PER MATERIAL 2024- T3 ROUND TUBING, MAT'L SPEC'S AMS-QQ- A-250/4		5/25/18	204 ft	264	) 204 ft	\$7.50/ft MAY 2 3 2	\$1,530.00
2	M6061T6T0.750W.125		6061-T6 Round Tube .750 X .125W : MATERIAL: 6061- T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A- 225/8 OR AMS 4080 OR AMS 40 82 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft	Firmed	5/25/18	12 pcs	0 pcs	12 pcs	\$9.20/pcs	\$110.40

Grand Total: \$1,640.40

**Order Notes** 

DAS 11 9-89

> DAS 11 9-89

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#### **Order Notes**

**Procurement Quality Clauses** 

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="https://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation.

Plex 5/16/18 1:42 PM dart.lavoie.chantal





### **Packing** Slip

ORDER NO.: 80933889 FROM: CHIC

CUST NUMBER: 1203820 NET WGT:

CN K6A 1K7

SHIP TO:

50.171 REO.DATE: 05/25/18 CONFIRMED

SOLD TO:

DART AEROSPACE LTD

DART AEROSPACE LTD

1270 ABERDEEN ST HAWKESBURY ON

1270 ABERDEEN ST HAWKSBURY ON ONTARIO CANADA

CN K6A 1K7

SALESPERSON:

SHIP BY: 05/18/18

DONNA SMALLEY NET 30 DAYS

VIA: COMMON CARRIER

CUST ORD NO.: POORGORD

FREIGHT: PREPAID

RELEASE NO.:

RECEIVING PHONE:

LENGTH

FINE ITEM DESCRIPTION 0001 43260 02024-T3 1 OD X .065 WA

WIDTH 12 FT ML

SHIPPED OTY

ORD QTY 204.000 FT

INVOICE QTY 204.000 FT

204.000 FT

46.708

1 TEST REPORTS R LIRED \*\* \*\* 1 CERTS REQUIRED \*\*

0002 42891 D6061-T6 3/4 OD X .125 WA

Expiration Date:

ECCN: EAR99 Export License: NLR Expiration Po: 49368273 HT: F002414570001 PC: 17 CUSTOMER QTY: MLT: UNITED STATES MEG: UNITED STATES SLB/CL: 223073

UGM

12 FT ML

CLN# ORD QTY 12.000 FT 12.000 FT

INVOICE QTY

SHIPPED QTY 12.000 FT 3.463

\*\* 1 TEST REPORTS REQUIRED \*\*

\*\* 1 CERTS REQUIRED \*\*

Expiration Date: 0/00/00

ECCN: EAR99 Export License: NLR Expiration D PO:49380600 WI:F002584980001 PC: 1 CUSTOMER QTY: MLT:UNITED STATES MFG:UNITED STATES SLB/CL:224805

BROKERS KUEHNE AND NAGEL LTD

AREA TYPE OF PKG

---- PACK INFO ---

LENGTH HGHT

YRC

BY: MG

RT 000+444

REDDICRATE

1.000 74.000

PKGS GRS WEIGHT WIDTH LENGTH HG

1.000

74.000

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED

DATE FILLED





### Packing Slip

ORDER NO.: 80933889

FROM: CHIC

PAGE

CUST NUMBER: 1203820 NET WGT:

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON

CANADA

TERMS:

VIA:

F.O.B.:

CN K6A 1K7

DONNA SMALLEY NET 30 DAYS

SHIPPING POINT

PO039923

COMMON CARRIER

PREPAID

FRÉIGHT: RELEASE NO .:

SALESPERSON:

CUST ORD NO .:

RECEIVING PHONE:

50.171 REQ.DATE: 05/25/18 CONFIRMED

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST

HAWKSBURY ON ONTARIO CANADA

CN K6A 1K7

SHIP BY:

05/18/18

235 TUBEWAY CAROL STREAM

IL 60188

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

## "CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing Morte & Selens Date: 5/18/18 material"

Authorized Test Report Clerk

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

## MATERIAL RECEIPT INSPECTION FORM

\* - 1

MATERIAL: <u>M60</u> DATE:	617 MAY 2			W. 125	PO / BATCI	H NO.: 039	723/507
MATERIAL CERT REC'D:	12	5		THI	ICKNESS ORDE CKNESS RECE EET SIZE ORDE EET SIZE RECE	RED: N	
DESCRIPTION	NC (Che	eck			COMMEN	TS	
SURFACE DAMAGE	Y						
CORRECT FINISH	(7)	M					
CORROSION	13 /1	N					
CORRECT GRAIN DIRECTION	(2)	N	4				
CORRECT MATERIAL PER M-DRAWING	(Y)	N	Ams 5	682			
CORRECT THICKNESS	(X)	N	4				
PHOTO REQUIRED		Ø	11001	£ D	20000		
CORRECT REF # TO LINK CERT CORRECT MATERIAL IDENTFICATION		N	Tray I	100	258498	000/	
CORRECT M# ON THE MATERIAL		N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF		(P)					
DOES THIS REQUIRE AN EXTRUSION REPORT		(Z)					
CUT SAMPLE PIECE						SS CHECK.	
	RE			LTS BELO			
TYPE OF MATERIAL	-		HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER READII	NG -						
	tes	ters	located in th	e Quality Offi	ce		
QC 18 INSPECTION				-	ENGINEER	RING SIGNOF	F (if required)
INSPECTED BYDAS				SIG	NED OFF BY:		
DATE: 299 MAY 2	3 2019	}			DATE:		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

RELEASE 2013 -07- 02

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 -		/	1
	/		

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TITT-

- 0000'd -

PURCHASE MATERIAL: 8081-T8/T82/T8510/T6511 SEAMLESS TUBING

WW-T-700/8
OR QC-A-200/8 OR OC-A-225/8
OR AMS 4080 OR AMS 4082 OR A

SPECIFICATION:

PART NUMBER:

O

1606116TID.DDDIWIT.TTT   OD   WALL	WHERE "D.DDD" = OD IN INCHES T.TT" = WALL THICKNESS	EG. 3/8" OD X 0.058 WALL = M6061T6T0.375W0.058
M6061T6TD.C	WHERE	EG. 3/8

MATERIAL TOLERANCE:

00

PER ANSI H35.2 O

COMPLETE REFORMAT, ADDED T8610 & T8511. ADDED MAS 4808, ASTIN B210 & ASTIN B241 AJS 13.08.12	A-225/8 OF 04.01.23	DS 01.08.21	+	-	HAWKESBURY, ONTARO, CANADA	DRAWING NO.	M6061T6T SHEET 1 OF 1	TILE SCALE	6081-T6 TUBING NTS	COPYRIGHT & 2001 BY DART AEROSPACE LTD Historian is Prive and Copyright
COMPLETE REFORMAT, ADDED ADDED AMS 4083, ASTM B210 & ADDED MATERIAL TOLERANCE	ADD QQ-A-200/8 & QQ-A-225/8	SSUE		AJS	AJS	0	1	Time	-#-	13.06.12
ADDE!	ADDC	NEW ISSUE				9	PR.	ED	نہ	13.0
O	В	A	REV.	DESIGN	DRAWN	CHECKED	MFG. APPR.	APPROVED	DE APPR.	DATE





http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER. AZ 85226

CUSTOMER PO NUMB	ER:	CUSTOMER I	PART NUMBER:		PRODUCT DESCRIPTION	<b>1</b> :	
M49380600-1		42891			Drawn Seamless T		
KAISER ORDER NUMB	ER: LINE ITEM:		SHIP DATE:		KAISER LOT NUMBER	ALKOY:	TEMPER:
224805	001		01/02/2018	(	F00258498	6061	T6
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	-	DIAM/BAF/THKNS:	WIDTH:	LENGTH:
1798.000 LB	518.000 F	PCS	228002				12.000 FT
SHIP TO:					SOLD TO:		
TW METALS INC 235 WEST TUBE CAROL STREAM	EWAY DRIVE				TW METALS INC 760 CONSTITUTION SUITE 204 EXTON, PA 19341		

### Actual Physical Properties

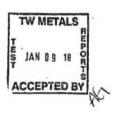
REFERENCE DASH# SA	MPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONSIACS	BEND
F00258498 0001	1 1 1	46.4	40.1	22.0	N/A	N/A	N/A
F00258498 0002		47.6	42.9	20.0	N/A	N/A	N/A
F00258498 0003		47.5	42.8	19.0	N/A	N/A	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum Minimum	0.80	0.70	0.15	0:00	0.80	0.04	0.00	0.15 0.00 .03	NA	NA NA .00			0.15 0.00 .02

## Applicable Requirements:

Description: OD: 0.7500"; Wall: 0.1250"; Round @ AMS4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS4082P, WAS NOT OILED. This Product Complies to FAR BAA, DFARS BAA, FAR TAA COMPLIES TO DIN EN 10204 JAN 2005 No Weld Repair. Mercury Free.



#### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5 TRADE AGREEMENTS).

Plant Serial: 00027001 Kaiser Order Number: 224805



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

#### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



TW METALS

Plant Serial: 00027001 Kaiser Order Number: 224805

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M203	24+3+1.0 AY Z 3 2018	coow,	065	PO / BATCH	NO.: <u>039</u>	923/5073
MATERIAL CERT REC'D:	1.25		THIC	KNESS ORDE	RED: W.	.065
QUANTITY RECEIVED:	2041		THIC	KNESS RECEI	VED: 11/	065
QUANTITY INSPECTED:	204		SHE	ET SIZE ORDE	RED: 1/	TIA.
QUANTITY REJECTED:	<i>Y</i>		SHE	ET SIZE RECEI	VED: N	13
	NCR					
DESCRIPTION	(Check Y/N)			COMMEN	TS	
SURFACE DAMAGE	YN					
CORRECT FINISH	Y N Y (N)					
CORROSION  CORRECT GRAIN DIRECTION	W W					
CORRECT MATERIAL PER M-DRAWING	1	Ams	4028			
CORRECT THICKNESS	(Y) N	7,110	1000			
PHOTO REQUIRED	Y (N)		1			
CORRECT REF # TO LINK CERT	(V) N	Heat 7	F 4002	41457 C	000/	
CORRECT MATERIAL IDENTFICATION						
CORRECT M# ON THE MATERIAL	(Y) N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	YO					
DOES THIS REQUIRE AN EXTRUSION REPORT	Y N					
		EDIAL A	ND DDEEOD	AA A HADDNE	CC CLICK	
CUT SAMPLE PIEC			ULTS BELO		SS CHECK.	
		HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER READ	ING					
	testers	located in	the Quality Offi	<u>ice</u>		
QC 18 INSPECTION  INSPECTED BY:				ENGINEE	RING SIGNO	FF (if required)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

OESVETEE 2018 MAY 17 G

A	NEW ISSUE; REF. CAR18-219	REF. CAR		RF	18.01.16
REV.			DESCRIPTION	BY	DATE
DESIGN	7	R	DART AEROSPACE LTD	SE LT	Q
DRAWN	7	75	HAWKESBURY, ONTARIO, CANADA	CANAD	A
CHECKED	ED	S/	DRAWING NO.		REV. A
MFG. APPR.	PPR.	QQ	M2024T3T	97	SHEET 1 OF 1
APPROVE	VED	2	TITLE		SCALE
DE APPR	A.	CP GO	2024-T3 TUBING		NTS
DATE	40.04		COPYRIGHT © 2018 BY DART AEROSPACE LTT	NOSPACE IN LIGHTS ST	CONDERNATIFIE

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ØD.DDD

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SPECIFICATION CONTROL DRAWING

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EG. 5/8" TUBING WITH 0.049" WALL = M2024T3T0.625W.049

WHERE "D.DDD" = DIAMETER IN INCHES & ".TTT" = WALL THICKNESS IN INCHES

M2024T3T D.DDD W TTT DIA. WALL

PART NUMBER:

O

PURCHASE MATERIAL: 2024-T3 SEAMLESS ALUMINUM TUBING SPECIFICATION: WW-T-700/3 AMS 4088 OR AMS-Ww-T-700/3 DR ASTM B210



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER. AZ 85226

COSTONIERTO		43260			PRODUCT DESCRIPTION:  Drawn Seamless Tube/Pipe							
223073	001		05/26/2017		F00241457 20		-	13	1			
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	1	DIAM/DAF/THKNS: WIE	DTH:	X	LENETH:	121			
769.000 LB	280.000	PCS	225426	/				12.000 FT	100			
SHIP TO:					SOLD TO:				*			
TW METALS INC 235 WEST TUBEWAY DRIVE CAROL STREAM, IL 60188 USA					TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA							

## **Actual Physical Properties**

		TIME (MET)	VTS (KST)	ELONG%	HARDNESS	CON%IACS	BEND	
REFERENCE	DASH# SAMPLE#	015 (851)	115 (1627	27 0	N/A	N/A	N/A	
F00241457	0001	71.1	49.5	27.0	N/A	N/A	N/A	
F00241457	0002 7 1	71.4	48.4	21.0	N/A	24/ 1.		

# Chemical Composition (wt%), Aluminum Remainder

	O.	Fe	Cu	Mn	Ма	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot		
LIMITS	Si				-		0.25	0.15	NA	NA	NA	0.05	0.15		
Maximum	0.50	0.50	4.90	0.90	1.80	0.10	0.25	0.15	NA	NA		0.00			
Minimum	0.00	0.00	3.80	0.30	1.20	0.00	1.00	0.00	00			.01			
Minimum D30132	.11	.17	4.66	.73	1.41	.02	. 12	.03	.00	.00					

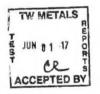
Applicable Requirements:

Description: OD: 1.0000"; Wall: 0.0650"; Round @ AMS4088K AMS-WW-T-700/3A ASTM B210-12

This Product Complies to FAR BAA, DFARS BAA, FAR TAA

COMPLIES TO DIN EN 10204 JAN 2005 No Weld Repair. Mercury Free.

Miscellaneous Notes



MANUFACTURED IN USA MELTED IN USA MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT SUPPLIES), DFARS BAA (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5 TRADE AGREEMENTS).

Plant Serial: 00025082

Kaiser Order Number: 223073



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

#### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager

TW METALS ACCEPTED BY

Plant Serial: 00025082 Kaiser Order Number: 223073